

# Work Order ID 78535

Wednesday, January 11, 2012 8:14:01 AM

**\*78535\***

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Item ID: D350-578-011

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Bearpaw

Start Date: 1/11/2012 Start Qty: 4.00

**\*4\***

Cust Item ID:

Required Date: 1/11/2012 Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Approvals: Process Plan: *ME*

Date: *12-01-11*

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2432

Rev F3

100

0.00

**\*100\***

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-578-011 CHG005

*Siz/olup*

*MLJ 12-1-11*  
*(4)*

160

Pick Kit

0.00

**\*160\***

Packaging

Memo

0.00

Packaging

*12/1/11 (4)*

170

QC4- 100% Inspect kits for completeness

0.00

**\*170\***

QC

Memo

0.00

Quality Control

*Siz/olup*

*(4)*

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Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Bearpaw

Start Date: 1/11/2012 Start Qty: 4.00 **\*4\***

Cust Item ID:

Required Date: 1/11/2012 Req'd Qty: 4.00 **\*4\***

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start **\*NR1\***

QC: Date: SPC (Y/N): Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	Packaging	0.00							
<b>*180*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-578-011 Location: <u>12</u>								
190	QC21- Final Inspection - Work Order Release	0.00							
<b>*190*</b>									
QC	Memo	0.00							
Quality Control									

12/1/11 SP4

12/1/11

ME  
12-01-11

# Picklist Print

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Work Order ID: 78535

Parent Item: D350-578-011

Parent Item Name: Bearpaw

Start Date: 1/11/2012

Required Date: 1/11/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 07-01-02 JLM  
IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC  
IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-17A Bolt		Purchased	No			160	Each	426.0000	12	48			

Location	Loc Qty	Loc Code
ST359	426	
112314	6	
118628	20	
118983	300	
119798	100	

D2182B Rubber Cushion Cut qty 6 at 5.00" long		Manufactured	No			160	f	530.8342	2.5	10			

Location	Loc Qty	Loc Code
ST410	530.83417	
66063	53.94817	
73932	476.886	

D2274 Radius Block		Manufactured	No			160	Each	149.0000	12	48			

Location	Loc Qty	Loc Code
ST007	149	
73389	1	
76104	66	
77034	82	

D2432 206 (24") Bearpaw		Manufactured	No			160	Each	0.0000	2	8			
D2438 Clamp		Manufactured	No			160	Each	97.0000	6	24			

Location	Loc Qty	Loc Code
ST456	97	
69737	79	
73400	18	

# Picklist Print

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Work Order ID: 78535

Parent Item: D350-578-011

Parent Item Name: Bearpaw

Start Date: 1/11/2012

Required Date: 1/11/2012

Start Qty: 4.00

Required Qty: 4.00

*Sy* **D2529** Washer Manufactured No 160 Each 166.0000 12 48 *73486* *a*

Location Loc Qty Loc Code

ST010 166

76086 166

*Sy* **MS21042L4** Nut Purchased No 160 Each 7,905.0000 12 48 *h*

Location Loc Qty Loc Code

ST300 7905

117441 51

117601 342

118451 133

119017 2379

119075 5000

*118451*

*Sy* **NAS1149D0463J** Washer Purchased No 160 Each 6,718.0000 24 96 *412/01/11 (9)*

Location Loc Qty Loc Code

ST298 6718

116289 16

116805 0

117291 1

117460 2

118179 42

118384 170

118612 3

119042 11

119075 6304

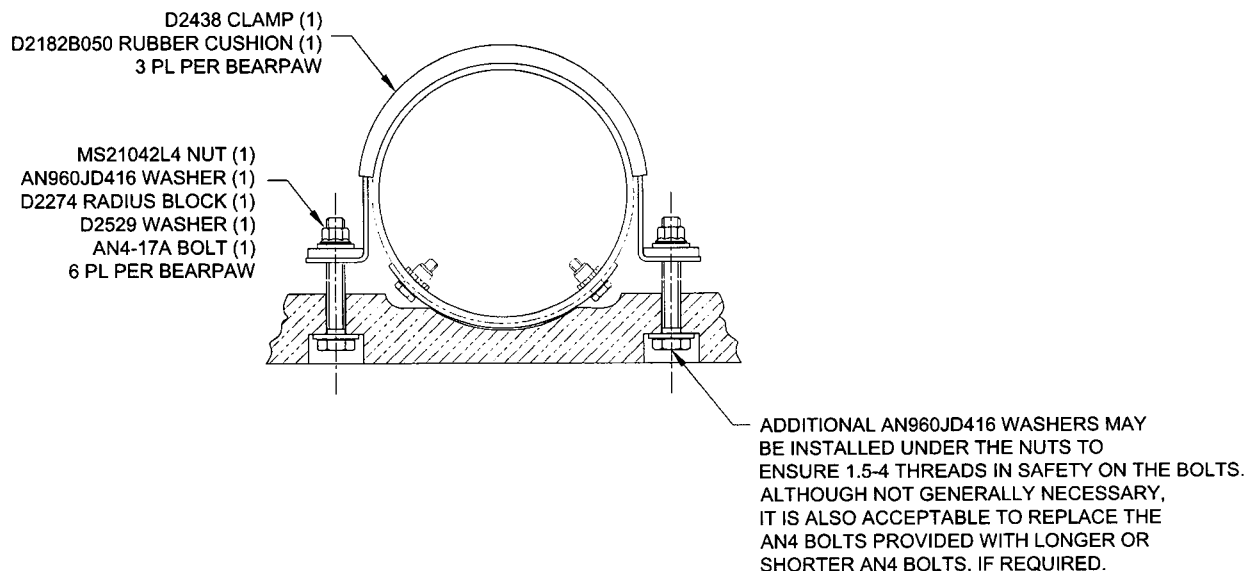
119097 169

*119042*

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Shop Packet Print

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Section A-A  
Figure 4 – Clamping Detail

## 5.0 PARTS LIST

Qty -011	Qty -021	Part Number	Description
X		D350-578-011	BEARPAW INSTALLATION
	X	D350-578-021	BEARPAW INSTALLATION
6	6	D2182B050	Rubber Cushion
12	12	D2274	Radius Block
12	12	D2529	Washer
6	6	D2438	Clamp
2		D2432F	Bearpaw
	2	D2672F	Bearpaw
12	12	AN4-17A	Bolt
24	24	AN960JD416	Washer
12	12	MS21042L4	Nut (or MS21042-4)